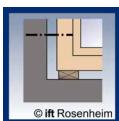


# MBS | MBZ

## SELF-TAPPING SCREW FOR MASONRY



### TIMBER AND PVC DOORS/WINDOWS

The countersunk head (MBS) allows PVC window frames to be installed without damaging the frame. The cylindrical head (MBZ) is able to penetrate and remain embedded in timber frames.

### IFT CERTIFICATION

Strength values in different substrates tested in cooperation with the Institute for Window Technology (IFT) in Rosenheim.

### HI-LOW THREADING

The HI-LOW thread allows for safe fastening even near the edges of the support, thanks to the reduced tension induced on the material, ideal for frames.

DIAMETER [in]	0.24	0.30	0.63
LENGTH [in]	2 1/16	2 1/16	9 19/36
EXPOSURE CONDITION	EC1	DRY	
ATMOSPHERIC CORROSION	C1	C2	
WOOD CORROSION	T1	T2	
MATERIAL	Zn ELECTRO PLATED	electrogalvanized carbon steel	



MBS



MBZ

### CODES AND DIMENSIONS

#### MBS - countersunk screw

d <sub>1</sub> [mm] [in]	CODE	L [mm]	[in]	pcs
7,5 0,30 TX 30	MBS7552	52	2 1/16	100
	MBS7572	72	2 13/16	100
	MBS7592	92	3 5/8	100
	MBS75112	112	4 7/16	100
	MBS75132	132	5 3/16	100
	MBS75152	152	6	100
	MBS75182	182	7 3/16	100
	MBS75212	212	8 3/8	100
	MBS75242	242	9 1/2	100

#### MBZ - cylindrical head

d <sub>1</sub> [mm] [in]	CODE	L [mm]	[in]	pcs
7,5 0,30 TX 30	MBZ7552	52	2 1/16	100
	MBZ7572	72	2 13/16	100
	MBZ7592	92	3 5/8	100
	MBZ75112	112	4 7/16	100
	MBZ75132	132	5 3/16	100
	MBZ75152	152	6	100
	MBZ75182	182	7 3/16	100
	MBZ75212	212	8 3/8	100
	MBZ75242	242	9 1/2	100



### FIELDS OF USE

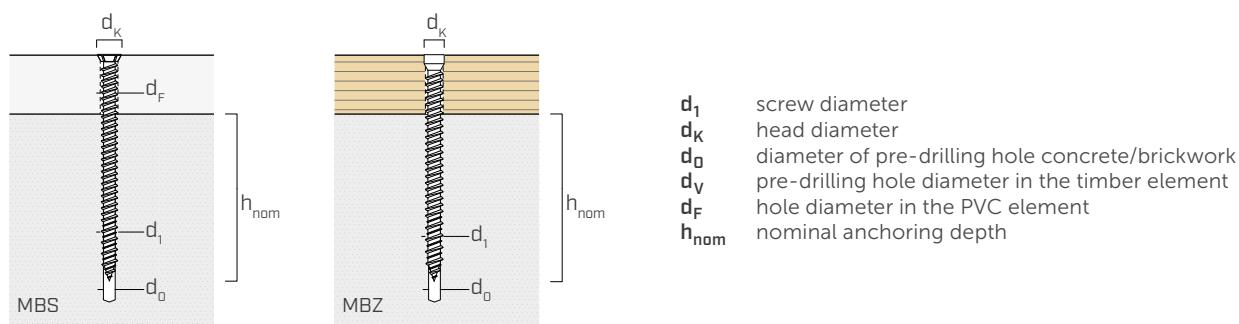
Fastening of timber (MBZ), PVC and aluminium (MBS) window frames on the following supports:

- solid and perforated brick
- solid and perforated concrete
- lightweight concrete
- autoclaved aerated concrete

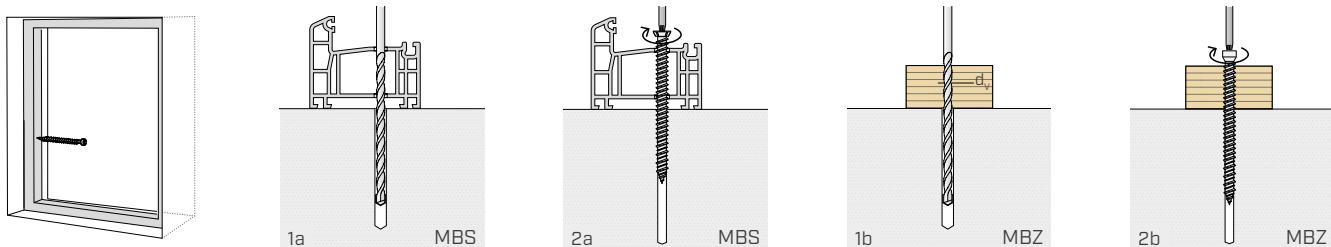
## GEOMETRY AND PARAMETERS OF INSTALLATION

	MBS	MBZ
Nominal diameter	$d_1$	$d_1$
Outer thread diameter	$d_1$	$d_1$
Head diameter	$d_K$	$d_K$
Pre-drilling hole diameter <sup>(2)</sup>	$d_0$	$d_0$
Pre-drilling hole diameter in the timber element	$d_V$	$d_V$
Hole diameter in the PVC element	$d_F$	-
	$[in]^{(1)}$	$[in]$
	<b>0.30</b>	<b>0.30</b>
	$[mm]$	7,5
	<b>0.295</b>	<b>0.295</b>
	$[in]$	0.331
	0.427	0.236
	0.244	0.244
	19/64	-

<sup>(1)</sup>The nominal diameter of the screw is converted into imperial units and rounded up to the nearest decimal point.



## INSTALLATION



## STRUCTURAL VALUES

### BRICKS

	pull-out	compression	shear	shear with lever arm <sup>(1)</sup>
Type of support	$h_{nom,min}$ [in]	$N_{Rk,p}$ [lbf]	$N_{Rk}$ [lbf]	$V_{Rk}$ [lbf]
Solid brick	1.57	70	2028	659
Hollow brick	2.36	- <sup>(2)</sup>	29	299

Characteristic values tested at IFT ROSENHEIM®.

<sup>(1)</sup>The screws were tested considering a lever arm of  $b = 0.79$  in.

<sup>(2)</sup>Value not available.

### CONCRETE

Type of support	$h_{nom,min}$ [in]	$N_{Rk,p}$ [lbf]
Concrete <sup>(3)</sup>	1.18	200
Lightweight concrete	3.15	32
Autoclaved aerated concrete	3.15	25

The recommended withdrawal values are obtained considering a safety coefficient of 3.

<sup>(3)</sup>C20/25 grade concrete.