

LEWIS STECK

CUTTER FOR TWIST DRILL BITS WITH SHANK Ø13 mm

DOUBLE MAIN CUTTING EDGES

The two main grooved cutting edges and the toothed preliminary cutting edge minimize friction and consequently the necessary feed forces.

SINGLE PROCESSING

For drilling and milling in a single operation in combination with LEWIS bits with 13 mm shank.



CODES AND DIMENSIONS

CODE	Ø external		Ø internal		TL		SL		pcs
	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	
F1411040	40	1 9/16	13	1/2	30	1 3/16	30	1 3/16	1
F1411050	50	1 15/16	13	1/2	30	1 3/16	30	1 3/16	1
F1411060	60	2 3/8	13	1/2	30	1 3/16	30	1 3/16	1
F1411070	70	2 3/4	13	1/2	30	1 3/16	30	1 3/16	1

